

Lead-Free Wire Solder, 1 lb. Spool

Flux Type	Kester Part No.	Core Size (Note 1)	Alloy	Dia. in.	Gauge
"44" Resin "RA" Activated Rosin Core	24-0001-0027	66	SN95SB05	0.031	21
	24-0096-0026	58	SN96.3AG3.7	0.031	21
	24-7016-0027	66	SN98AG02	0.031	21
	24-7016-0061	66	SN98AG02	0.062	16
	24-7031-0027	66	SN97AG.20SB.80CU2	0.031	21
	24-7040-0018	66	SN96.5AG3.5	0.025	23
	24-7050-0027	66	SN96.3AG3.7	0.031	21
	24-7068-0010	66	SN96.5AG3CU.5	0.020	25
	24-7068-0018	66	SN96.5AG3CU.5	0.025	23
	24-7068-0027	66	SN96.5AG3CU.5	0.031	21
	24-7068-0061	66	SN96.5AG3CU.5	0.062	16
	"48" Resin "RA" Activated Rosin Core	24-7068-1400	66	SN96.5AG3CU.5	0.062
24-7068-1401		66	SN96.5AG3CU.5	0.020	25
24-7068-1402		66	SN96.5AG3CU.5	0.031	21
24-7068-1404		66	SN96.5AG3CU.5	0.050	18
"245" No-Clean Core	24-7070-8806	50	SN95AG05	0.015	28
"275" No-Clean Core	24-7068-7601	58	SN96.5AG3CU.5	0.031	21
	24-7068-7603	66	SN96.5AG3CU.5	0.020	25
	24-7068-7607	58	SN96.5AG3CU.5	0.062	16
	24-7068-7617	58	SN96.5AG3CU.5	0.025	23
"285" RMA Core	24-7080-9711	66	SN95SB05	0.062	16
"331" Water Soluble Core	24-7068-6401	66	SN96.5AG3CU.5	0.020	25
	24-7068-6403	66	SN96.5AG3CU.5	0.031	21
Acid	24-7031-2437	66	Aquabond (Note 2)	0.125	11
Solid Wire	14-7016-0125	N/A	SN98AG02	0.125	11
	14-7080-0125	N/A	SN95/SB05	0.125	11
	14-7080-1001	N/A	SN95SB05	0.093	13

14-0000-8053

N/A

Aquabond (Note 2)

0.093

13

Note 1. Flux Core 50 = 1.1% by weight, Flux Core 58 = 2.2% by weight, Flux Core 66 = 3.3% by weight.

Note 2. Aquabond is a Kester trademark for a *LEAD-FREE* alloy containing: 97%Sn / 2%Cu / 0.8% Sb / 0.2%Ag

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